

The Workshop is organized in the framework of the International Congress on culture and sustainable development organized by UNESCO from 15 to 17 May 2013, **Culture: Key to Sustainable Development.**

The Workshop provides the opportunity for the United Nations stakeholders engaged in the Post 2015 agenda and Civil Society representatives, to share experiences, and **engage in an open debate on the role of culture for sustainable development.** It will also allow for key recommendations from the Workshop to be factored into the UNSG report that is being prepared for the ECOSOC Annual Ministerial Review on the theme “Science, technology and innovation, and the potential of culture, for promoting sustainable development and achieving the Millennium Development Goals” and the 2013 UN Secretary General’s Report on Culture and Development that UNESCO and UNDP are coordinating pursuant to the UNGA Resolution 66/208.

Workshop Programme

9:00 am	Registration and welcome coffee
09:30- 10:30 am	Plenary Session (Pearl Room, Dragon Hotel)
09:30 am - 09:45 am	Opening by: <ul style="list-style-type: none">- UNESCO Assistant Director-General for Culture, Mr Francesco Bandarin;- Director of Sustainable Development Department of the World Bank’s East Asia and Pacific Region, Mr John Roome. <p style="text-align: center;"><i>Culture in the Sustainable Development Agenda: state of the art and future milestones</i></p>
09:45 am - 10:05 am	DESA and UNDP <i>Advancement of the Post 2015 Agenda: perspectives for introducing culture in the debate</i> <ul style="list-style-type: none">- Mr Marc-André Dorel (DESA)- Mr Francisco Simplicio (UNDP)
10:05 am - 10:20 am	Civil Society Representative <i>Where does culture make a difference in achieving sustainable development?</i> <ul style="list-style-type: none">- Mr Toussaint Tiendrebeogo (Organisation internationale de la Francophonie)- Mr Jordi Pascual I Ruiz (UCLG)
10:20 am – 10:30 am	Question & Answers

- 10.30-12.15** **5 parallel workshops**
1. Culture and Poverty Alleviation
 2. Culture and Social Cohesion
 3. Cultural and Environmental Sustainability
 4. Culture and Conflict Prevention and Resolution
 5. UNESCO-UNDP Creative Economy Report Special Edition 2013
- 12:15-13:00 Wrap-up of the morning workshops by the rapporteurs
- 13:00- 14:30 *Lunch break*
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- 14:30 – 16:15** **5 parallel workshops**
1. Urbanization
 2. Creativity
 3. Cultural Heritage and Sustainable Development
 4. Culture and the achievement of wellbeing
 5. Public Private Partnerships
- 16:15 – 17:00 Wrap-up of the afternoon workshops by the rapporteurs
- 17:00 – 17:30** **Conclusions and main points identified for the debate**
- Closing by:
- UNESCO Assistant Director-General for Culture, Mr Francesco Bandarin;
 - Director of Sustainable Development Department of the World Bank's East Asia and Pacific Region, Mr John Roome.

A working Lunch for the UNDG Task Team on Culture and Development will be hosted by the TT Chair, Francesco Bandarin.